

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

1. (Currently amended): A damper for a speaker comprising;
an auxiliary damper impregnated with a thermosetting resin,
a laminate film laminated on said auxiliary damper, and
a primary damper formed on said auxiliary damper or said laminate film, whereby said laminate film is between said auxiliary damper and said primary damper.

2. (Currently Amended) A damper for a speaker comprising;
an auxiliary damper impregnated with a thermosetting resin and coated with a coating agent, and
a primary damper formed on said auxiliary damper or said coating agent, whereby said coating agent is between said auxiliary damper and said primary damper.

3. (Currently amended): ~~The damper for a speaker as claimed in claim 1~~ A damper for a speaker comprising;
an auxiliary damper impregnated with a thermosetting resin,
a laminate film laminated on said auxiliary damper, and

a primary damper formed on said auxiliary damper or said laminate film,

wherein said auxiliary damper is composed of a plurality of sheets.

4. (Currently amended): ~~The damper for a speaker as claimed in claim 2~~ A damper for a speaker comprising;

an auxiliary damper impregnated with a thermosetting resin and coated with a coating agent, and

a primary damper formed on said auxiliary damper or said coating agent,

wherein said auxiliary damper is composed of a plurality of sheets.

5. (Currently amended): A method of producing a damper for a speaker comprising the steps of;

laminating a film on an auxiliary damper which has been impregnated with a thermosetting resin, and

bonding a primary damper to said auxiliary damper or said laminated film, whereby said laminate film is between said auxiliary damper and said primary damper.

6. (Original): The method of producing the damper for a speaker as claimed in claim 5, further comprising a step of cutting a periphery of said auxiliary damper into a predetermined shape, after said step of laminating said film.

7. (Original): The method of producing the damper for a speaker as claimed in claim 5, wherein said primary damper is bonded to said auxiliary damper or said laminated film by varying a thickness of said laminated film.

8. (Currently amended): A method of producing a damper for a speaker comprising the steps of;

applying a coating agent on an auxiliary damper which has been impregnated with a thermosetting resin, and

bonding a primary damper to said auxiliary damper coated with said coating agent, whereby said coating agent is between said auxiliary damper and said primary damper.

9. (Original): The method of producing the damper for a speaker as claimed in claim 8, wherein said primary damper is bonded to said auxiliary damper by varying a thickness of said coating agent.
